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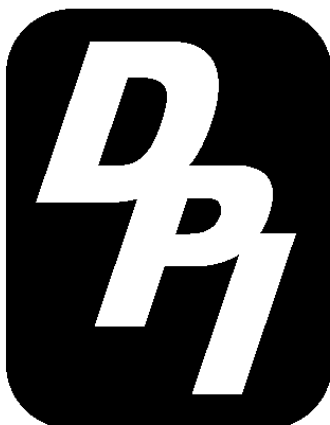
# **CUTTING TOOLS**

## **SECTION "Q"**

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DEALER PRODUCTS, INC  
1185 108TH ST.  
GRAND PRAIRIE, TX 75050  
800-999-8828





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# Section “Q”

# INDEX

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DEALER PRODUCTS, INC  
1185 108TH ST.  
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# “Q” SECTION

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# INDEX

<u>Description</u>	<u>Page #</u>
Body Shop Tools	Q-018
Car Reamers	Q-012
Dies	Q-012
Drill Bits - Jobbers Length	Q-004 - Q-007
Industrial Drill Bits	Q-001 - Q-003
Miscellaneous Drill Bits	Q-008
Miscellaneous Machinist's Files	Q-016 - Q-017
Miscellaneous Power Bit Inserts	Q-015
Saw Blades	Q-013 - Q-014
Spotweld Drill Bits	Q-008
Steel Taps	Q-011
Tapping Fluid	Q-010



DEALER PRODUCTS, INC.

# INDUSTRIAL DRILL BITS



## XL5

"Brute Platinum" With Nomo 135° Split Point Heavy Duty Drills. Lowest Cost Per Hole. The Brute Drill's Unique Geometry Makes it Especially Useful in the Portable Drilling of Stainless Steel, Titanium Alloys and other Hard to Drill Materials. Nomo--Unique Nitriding Process Increases Surface Hardness. "Double Increase" Web Geometry Promotes Easy Penetration. Penetrates Faster than Cobalt. Manufactured from a Premium Grade of M-7 Molybdenum High Speed Steel. 135° Split Point Eliminates the Need for Pilot Hole Drilling, Prevents "Walking" and Bites Right into #300 and #400 Series Stainless Steels.

DPI Number	Bit Size	DPI Number	Bit Size
CHXL5764	7/64"	CHXL51132	11/32"
CHXL518	1/8"	CHXL52364	23/64"
CHXL5964	9/64"	CHXL538	3/8"
CHXL5316	3/16"	CHXL51332	13/32"
CHXL51564	15/64"	CHXL52764	27/64"
CHXL514	1/4"	CHXL5716	7/16"
CHXL5932	9/32"	CHXL51532	15/32"
CHXL5516	5/16"	CHXL512	1/2"



DEALER PRODUCTS, INC.

# INDUSTRIAL DRILL BITS



## 700T

135° Split Point Titanium Nitride Coated Drills.

Tin has a Hardness in Excess of 80 Rockwell C and is Slicker than Hard Chrome. This Enhances Chip Removal and Reduces Chip Welding. These Drills can be Run at Higher Feeds and Speeds.

DPI Number	Bit Size	Dec. Equiv.	DPI Number	Bit Size	Dec. Equiv.
CH700T564	5/64"	.0781	CH700T1964	19/64"	.2969
CH700T332	3/32"	.0938	CH700T516	5/16"	.3125
CH700T764	7/64"	.1094	CH700T2164	21/64"	.3281
CH700T18	1/8"	.1250	CH700T1132	11/32"	.3438
CH700T532	5/32"	.1562	CH700T38	3/8"	.3750
CH700T1164	11/64"	.1719	CH700T2564	25/64"	.3906
CH700T316	3/16"	.1875	CH700T1332	13/32"	.4062
CH700T1364	13/64"	.2031	CH700T2764	27/64"	.4219
CH700T732	7/32"	.2188	CH700T716	7/16"	.4375
CH700T1564	15/64"	.2344	CH700T2964	29/64"	.4531
CH700T14	1/4"	.2500	CH700T1532	15/32"	.4688
CH700T1764	17/64"	.2656	CH700T3164	31/64"	.4844
CH700T932	9/32"	.2812	CH700T12	1/2"	.5000



DEALER PRODUCTS, INC.

# INDUSTRIAL DRILL BITS



## 705C

Heavy Duty Cobalt Drill Bits.

For Drilling High Tensile Alloys, High Nickel Stainless Steels and Other "Hard to Machine" Metals. Manufactured from M42 Cobalt Steel. Extra Heavy Web Geometry Gives this Drill Extreme Rigidity, Requiring Greater Feed Pressure to Penetrate. Cobalt Drills are Generally Run at Slower Speeds and Higher Feeds than High Speed Drill Point Drills.

DPI Number	Bit Size	Dec. Equiv.	DPI Number	Bit Size	Dec. Equiv.
CH705C132	1/32"	.0312	CH705C932	9/32"	.2812
CH705C116	1/16"	.0625	CH705C1964	19/64"	.2969
CH705C564	5/64"	.0781	CH705C516	5/16"	.3125
CH705C332	3/32"	.0938	CH705C2164	21/64"	.3281
CH705C764	7/64"	.1094	CH705C1132	11/32"	.3438
CH705C18	1/8"	.1250	CH705C2364	23/64"	.3594
CH705C964	9/64"	.1406	CH705C38	3/8"	.3750
CH705C532	5/32"	.1562	CH705C2564	25/64"	.3906
CH705C1164	11/64"	.1719	CH705C1332	13/32"	.4062
CH705C316	3/16"	.1875	CH705C2764	27/64"	.4219
CH705C1364	13/64"	.2031	CH705C716	7/16"	.4375
CH705C732	7/32"	.2188	CH705C2964	29/64"	.4531
CH705C1564	15/64"	.2344	CH705C1532	15/32"	.4688
CH705C14	1/4"	.2500	CH705C3164	31/64"	.4844
CH705C1764	17/64"	.2656	CH705C12	1/2"	.5000



DEALER PRODUCTS, INC.

# DRILL BITS JOBBER'S LENGTH



Black Finish, Surface Treated, 135° Split Point, High Speed Steel.  
Guaranteed to be the One Drill that will Drill More Holes and Take More Abuse than Any Other. No "Walk" Drilling. Rugged Construction Allows you to Drill More Holes. For Easier Drilling of Tough Material Such as Stainless and Hi-Alloy Steel, Special Point and Surface Treatment Increase Wear Resistance of the Drill.

DPI Number	Diameter Inches	Overall Length	Qty Pkg
CD24404	1/16"	1-7/8"	12
CD24405	5/64"	2"	12
CD24406	3/32"	2-1/4"	12
CD24407	7/64"	2-5/8"	12
CD24408	1/8"	2-3/4"	12
CD24409	9/64"	2-7/8"	12
CD24410	5/32"	3-1/8"	12
CD24411	11/64"	3-1/4"	12
CD24412	3/16"	3-1/2"	12
CD24413	13/64"	3-5/8"	12
CD24414	7/32"	3-3/4"	12
CD24415	15/64"	3-7/8"	12
CD24416	1/4"	4"	12
CD24417	17/64"	4-1/8"	12
CD24418	9/32"	4-1/4"	12
CD24419	19/64"	4-3/8"	12
CD24420	5/16"	4-1/2"	6
CD24421	21/64"	4-5/8"	6
CD24422	11/32"	4-3/4"	6
CD24423	23/64"	4-7/8"	6
CD24424	3/8"	5"	6
CD24425	25/64"	5-1/8"	6
CD24426	13/32"	5-1/4"	6
CD24427	27/64"	5-3/8"	6
CD24428	7/16"	5-1/2"	6
CD24429	29/64"	5-5/8"	6
CD24430	15/32"	5-3/4"	6
CD24431	31/64"	5-7/8"	6
CD24432	1/2"	6"	6





DEALER PRODUCTS, INC.

## DRILL BITS JOBBER'S LENGTH



Black Finish, Surface Treated, 118° Split Point, High Speed Steel.  
Highest Professional Quality, These Tools have been Surface Treated to Insure Longer Cutting Life.

<b>DPI Number</b>	<b>Diameter Inches</b>	<b>Overall Length</b>	<b>Qty Pkg</b>
TW11205	5/64"	2"	12
TW11210	5/32"	3-1/8"	12
TW11211	11/64"	3-1/4"	12
TW11212	3/16"	3-1/2"	12
TW11213	13/64"	3-5/8"	12
TW11214	7/32"	3-3/4"	12
TW11216	1/4"	4"	12
TW11218	9/32"	4-1/4"	12
TW11219	19/64"	4-3/8"	12
TW11226	13/32"	5-1/4"	6
TW11228	7/16"	5-1/2"	6
TW11231	31/64"	5-7/8"	6
TW11232	1/2"	5-7/8"	6



DEALER PRODUCTS, INC.

# DRILL BITS JOBBER'S LENGTH



Black Finish, Surface Treated, 118° Point, High Speed Steel.  
Highest Professional Quality, These Tools Have Been Surface Treated to Insure Longer Cutting Life.

<u>DPI Number</u>	<u>Letter Size</u>	<u>Bit Length</u>	<u>Qty Pkg</u>
TW13206	F	4-1/8"	12

<u>DPI Number</u>	<u>Number Size</u>	<u>Bit Length</u>	<u>Qty Pkg</u>
TW12210	10	3-5/8"	12



Bright Finish, Polished, 118° Point, High Speed Steel.  
Highest Professional Quality, These Tools Have Been Surface Treated to Insure Longer Cutting Life.

<u>DPI Number</u>	<u>Number Size</u>	<u>Bit Length</u>	<u>Qty Pkg</u>
TW12027	F27	3"	12



DEALER PRODUCTS, INC.

# DRILL BITS JOBBERS LENGTH



Black Finish, Surface Treated, 135° Split Point, High Speed Steel, Double Ended.  
These Stub Length Sheet Metal Drills are Especially Popular in Automotive Body Work. The Shorter Flute Length Adds Rigidity and Strength.

DPI Number	Bit Diameter	Bit Length	Qty Pkg
CD17508	1/8"	2"	12
TW98807	7/64"	2"	12
TW98809	9/64"	2"	12
CD17512	3/16"	2-3/16"	12
CD17516	1/4"	2-1/2"	12



Black Finish, Surface Treated, 135° Split Point, High Speed Steel.  
Heavy Duty Construction, These screw Machine Length Drills are Ideal for Use by Heating and Air Conditioning, Auto Body Shops, and Sheet Metal Workers. Split Point Prevents Drill from Walking and Surface Treatment Allows Longer Cutting Life.

DPI Number	Bit Diameter	Bit Length	Qty Pkg
TW44407	7/64"	1-13/16"	12



DEALER PRODUCTS, INC.

# SPOTWELD DRILL BITS



### Weldout Spotweld Drills

Super Cobalt High Speed Steel. Gold Finish - Heavy Duty Spur Point.

This Rugged High Performance Drill is Designed to Effectively Cut Auto Body Panel Spot Welds. The High Red Hardness of Cobalt Steel Permits Speeds 30% Greater than H.S.S. Drills. Cobalt Steel is Substantially More Abrasion Resistant, Resulting in Very Long Wearing Cutting Edges. The Spur Point is Designed to Cut Through the Weld on One Panel While Leaving the Second Panel Free of Holes.

DPI Number	Diameter (MM)	Spotweld Size (Inches)	Overall Length (Inches)	Qty Pkg
CD37530	10.0	3/8"	1.75"	5
CD66420	6.5	1/4"	1.56"	5
CD66430	8.0	5/16"	1.56"	5

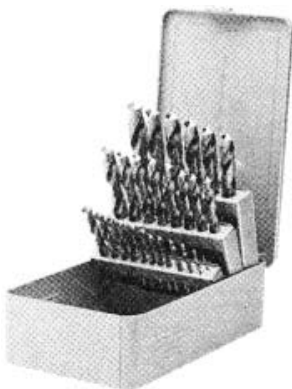
# DRILL BITS



1/2" Shank, Silver & Deming, Black Finish, Surface Treated, Bright Margins, 118° Point, High Speed Steel.

These Silver & Deming Drills are of High Speed Steel and 6 Inches Overall Length. Increase the Capacity of your 1/2" Drill Up to 1" in Diameter with these 1/2" Shank Drills.

DPI Number	Bit Diameter	Bit Length	Qty Pkg
CD47340	5/8"	6"	1



### CD24029

Fractional Size Heavy Duty Drill Set.  
Black Finish, Surface Treated, 135° Split Point, High Speed Steel.  
29 Piece Drill Set.  
Sizes: 1/16" to 1/2" by 64ths.  
Complete with Metal Index.



### CD25760

3/8" Stub Drill Bit;  
135° Split Point Surface Treated;  
O/L: 3-1/8"; Flute Length: 1-13/16";  
Sturdy Drill used in Portable Power Drilling; Accurate Centering, Fast Penetration; Ideal for Sheet Metal Work;  
6 per package

 **DEALER PRODUCTS, INC.**   
*NOTES*



DEALER PRODUCTS, INC.

## TAPPING FLUID



<b>CUTS</b> Clean Accurate Threads		<b>STOPS</b> Tap Breakage
FOR STEEL APPLICATIONS		

### **KJ1002**

Mike-O-Cut Tapping Fluid.

For Steel Applications.

Cuts Clean, Accurate Threads, Stops Tap Breakage.

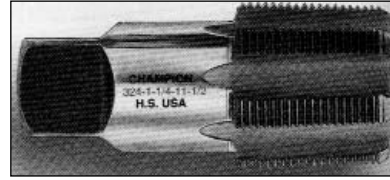
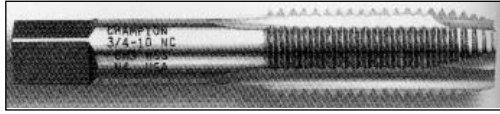
Reduces Dulling, Frees Stuck Taps, Reamers Rusty

Nuts and Bolts.

16 oz. package



# STEEL TAPS



**Carbon Steel Taps - Bright Finish**  
 Heat-Treated to Resist Breakage and Thread Wear. Strong Precise Threads are Accurately Formed for Longer Tool Life. Used for Hand and Machine Tapping Operations.

DPI Number	Tap Dia/Pitch	# Of Flutes
<b>Bottoming Type</b>		
TW68055	5/16"-18 (National Course)	4
<b>Taper Type</b>		
TW68538	3/8"-18 (National Pipe Thread)	4



### Taper Taps - Hi Carbon Steel

DPI Number	Size	Taper Type	Drill Size
CD55270	1/4"-20 NC	740	7
CD55280	1/4"-28 NF	740	3
CD55300	5/16"-24 NF	740	17/64"
CD55310	3/8"-16 NC	740	5/16"
CD55330	7/16"-14 NC	740	3/8"
CD55340	7/16"-20 NF	740	25/64"
CD55350	1/2"-13 NC	740	27/64"
CD55370	9/16"-12 NC	740	31/64"
CD55390	5/8"-11 NC	740	17/32"
CD55460	5/8"-18 NF	740	37/64"
CD55710	3/4"-16 NF	740	11/16"
CD55920	5-40 NC	741	38
CD55930	6-32 NC	741	36
CD55960	8-32 NC	741	29
CD55990	10-24 NC	741	25



### Pipe Taps - Hi Carbon Steel

DPI Number	Size	Drill Size	# Per Pack
CD56910	1/8 X 27 NPT	11/32"	3
CD56920	1/4 X 18 NPT	7/16"	3



### Bottoming Taps - Hi Carbon Steel

DPI Number	Size	Bottoming Type	Drill Size
CD55520	1/4"-20 NC	760	7
CD55540	5/16"-18 NC	760	17/64"
CD55560	3/8"-16 NC	760	5/16"
CD55570	3/8"-24 NF	760	21/64"
CD55610	1/2"-20 NF	760	29/64"
CD55640	5/8"-11 NC	760	17/32"



DEALER PRODUCTS, INC.

## CAR REAMERS



### Car Reamers

Straight Shank, 8° Taper Lead, 20° Helix Angle, 1/2" Shank, Collar Stop.

DPI Number	Reamer Length	# of Flutes	Flute Length	Point Dia.	Shank Size	Dec. Size
CHSA8012	5-3/4"	5	3-3/8"	.262	1/2"	.500
CHSA8058	6-3/16"	5	3-7/8"	.350	5/8"	.625
CHSA8034	6-3/4"	5	4-1/4"	.412	3/4"	.750

## DIES



### Adjustable Carbon Steel Dies

Heat Treated to Resist Breakage and Thread Wear. Precise Threads are Accurately Formed for Longer Tool Life. Right-Hand Threads. Marked with Starting Side and Size.

DPI Number	Die O.D.	Die Dia/Patch	Qty Pkg
TW68690	1"	5/15" X 18 NC	5





# SAW BLADES



## Hacksaw Blades

Standard Steel Blades (Black with Red End).

These Blades are Economically Priced and Are Ideal for General Purpose Use. It is Recommended that These Blades be Operated at a Maximum of Thirty Strokes per Minute.

<u>DPI Number</u>	<u>Blade Size</u>	<u>Blade Thickness</u>	<u>Tips Per Inch</u>
SM30012240	12" X 1/2"	.025"	24

High Speed Steel (Gray with Red End).

These are Premium, Long-Wearing, General-Use Blades. The High Speed Steel Provides Excellent "Red Hardness" that will Not Soften for the Heat Generated at Fast Sawing Speeds.

<u>DPI Number</u>	<u>Blade Size</u>	<u>Blade Thickness</u>	<u>Tips Per Inch</u>
SM31512240	12" X 1/2"	.025"	24
SM31512180	12" X 1/2"	.025"	18



## Reciprocating Saw Blades

Sandflex Bimetal.

1/4" Universal Shank, for Heavy Galvanized Metals 1/8" and Over, Such as Angle Iron, Bar Stock, and Hard Rubber.

<u>DPI Number</u>	<u>Blade Size</u>	<u># of Teeth</u>	<u>Qty Pkg</u>
LN193222	6" X 5/8" X .031"	14	5



DEALER PRODUCTS, INC.

# SAW BLADES



### Cutflex High Speed

Edge-Hardened, High-Speed Steel with Tough and Flexible Center. Precision-Milled and Precision-Set Steel. Special Application for Cutting Operations in Hard-to-Reach Places where the Blade is Subject to Bending and Stress.

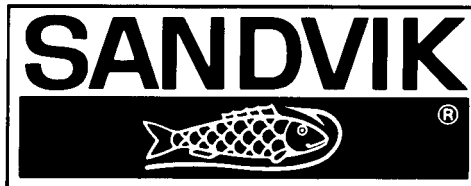
DPI Number	Blade Length	Tips Per Inch
LN19303	12"	18
LN19304	12"	24
LN193041	12"	32

### Sandflex Hand Hacksaw

These are the Perfect Blades for Plumbing and Electrical Installation Work or Fitting and Bench Work Calling for High Cutting Performance and Accuracy. The Sandflex Bi-Metal Hacksaw Blade has a Tooth Line of High-Alloy, High-Speed Steel that is Electron-Beam Welded Under High Vacuum to a Backing of Tough Alloy Tool Steel.

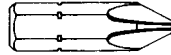
This Combines the High-Speed Blade with a Degree of Flexibility that is Vastly Superior to that of Edge-Hardened or Conventional Flexible Blades. The Blade has a Blue and Orange Anti-Corrosion Finish.

DPI Number	Blade Length	Tips Per Inch
LN19304X	12"	24



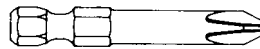


# MISCELLANEOUS POWER BIT INSERTS



1/4" Hex Phillips Power Bit Insert

DPI Number	Point Size	Bit Length
AX4401X	1	1"
AX4402X	2	1"
AX440225X	2	2-1/2"
AX4403X	3	1"



1/4" Hex Phillips Power Drive

DPI Number	Point Size	Bit Dia.	Bit Length
AX491X	1	3/16"	1-5/16"
AX492X	2	1/4"	1-5/16"
AX493AX	3	5/16"	2-3/4"



Torx Power Bit Inserts

DPI Number	Hex Size	Drive Size	Bit Length	A (Ref.)
AX440TX20X	1/4"	T-20	1"	.151
AX440TX25X	1/4"	T-25	1"	.173
AX440TX30X	1/4"	T-30	1"	.216
AX440TX40X	1/4"	T-40	1"	.260
AX440TX45X	1/4"	T-45	1-1/4"	.306
AX480TX40X	5/16"	T-40	1-1/4"	.260
AX480TX45X	5/16"	T-45	1-1/4"	



1/4" Hex Slot Power Drive

DPI Number	Screw Size	Blade Thickness	Bit Dia.	Bit Length
AX3204X	8F-10R	.042	.275	1-5/16"



# MISCELLANEOUS MACHINIST'S FILES



### Flat File

This File is a General Purpose "Work Horse" Used by All Mechanics for Rapid Stock Removal. Double Cut, it Tapers in Width toward the Point and has Cut Edges.

DPI Number	File Size	Qty Pkg
SM7322950	6" X 5/8" X 5/32"	10
SM7323400	10" X 31/32" X 1/4"	10



### Half Round File

This File is Used for Filling out Concave Surfaces and Crevices, and for Rounding Out Holes. Their Improved Spiral Cut Enables them to Remove Metal Rapidly and Leave a Smooth Finish.

DPI Number	File Size	Qty Pkg
SM7331900	8" X 3/4" X 7/32"	10
SM7332300	12" X 1-1/8" X 11/32"	5



### Round File

This File is Designed for Enlarging Circular Holes or Rounded Grooves, Too Small for a Half Round File. It Tapers Toward the Point Making it Adaptable for Use on Various Size Holes.

DPI Number	File Size	Qty Pkg
SM7339600	6" X 7/32"	10
SM7340050	10" X 3/8"	10



# MISCELLANEOUS MACHINIST'S FILES



### Mill Files

This is One of the Most Generally Used Files because it is Adaptable for So Many Purposes such as Sharpening Saws, Shears, Lawn Mowers, Axes, Farm Tools, Etc. Also Used for Draw Filing, Lathe Work, and General Shop Use. This File Tapers Slightly in Width. It is Furnished with Both Edges Cut. Single Cut.

DPI Number	File Size	Qty Pkg
SM7314300	6" X 19/32" X 9/64"	10
SM7314550	8" X 25/32" X 9/64"	10
SM7314750	10" X 31/32" X 11/64"	10
SM7314950	12" X 1-15/32" X 7/32"	5
SM7315150	14" X 1-5/16" X 1/4"	5



### Three Square File

Triangular in Shape, this File has 60° Angles between Sides and Tapers Toward the Point. Double-Cut, it is Used for Cleaning Out Corners, Filling Internal Angles Inaccessible to Rectangular Shaped Files, and for Filling Annealed Cutters and Taps. Also Used on Flat Surfaces.

DPI Number	File Size	Qty Pkg
SM7351800	8" X 5/8"	10



### Ignition File

This File is for Cleaning Distributor Points and Spark Plugs. It is Also Used in Cleaning Contact Points of Magnetos, Switches, Electric Bells, Etc.

DPI Number	File Size	Qty Pkg
SM7310100	5"	10



DEALER PRODUCTS, INC.

## BODY SHOP TOOLS



### **SG51450**

Tapered Punch.  
Made from Alloy Steel with  
.401" Parker Shanks.  
Length: 6.5"



### **SG91250**

Claw Ripper.  
Slotted for Smooth Edge Panel  
Cutting and Ripping.  
Made from Heavy Duty .401"  
Parker Shanks.  
Length: 5.5"



### **SG91500**

Rivet Buster.  
Shears Bolts and Rivets. Cut  
Bolts in Body and Machine Shop.  
Made from Heavy Duty .401"  
Parker Shanks.  
Length: 6.5"